

Simple and smart control of your applications

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Electro-pneumatic regulators/ Electronic vacuum regulators

BCF

Electro-pneumatic regulators are the ideal partners for smart pressure control

Electro-pneumatic regulators are devices that combine the precision of electronics with the power of pneumatics. They use an electrical signal to control a pneumatic output, essentially translating an electronic command into air pressure control. This allows for **precise regulation** of air pressure in a system, making them ideal for applications that require both control and force, like automating factory processes or maintaining pressure in large systems.

SMC offers a **wide range of products**. Covering everything from vacuum to high pressure ranges, versions for different applicable fluids, single or manifold mounting, etc. The technical features offered like pressure range and accuracy, ensure **reliable and stable air pressure**, which is crucial for **effective installation performance**.

At SMC we're helping our customers go towards **Smart Manufacturing**, as we help our customers to improve the **efficiency and productivity** of their processes with **digitalisation and automation**, thanks to various **communication interfaces**. The latest addition on the road to digitalisation is the **IO-Link** interface, becoming it a key asset that acts as an ally to **customised and flexible production**.

"Simple and smart control of your applications"

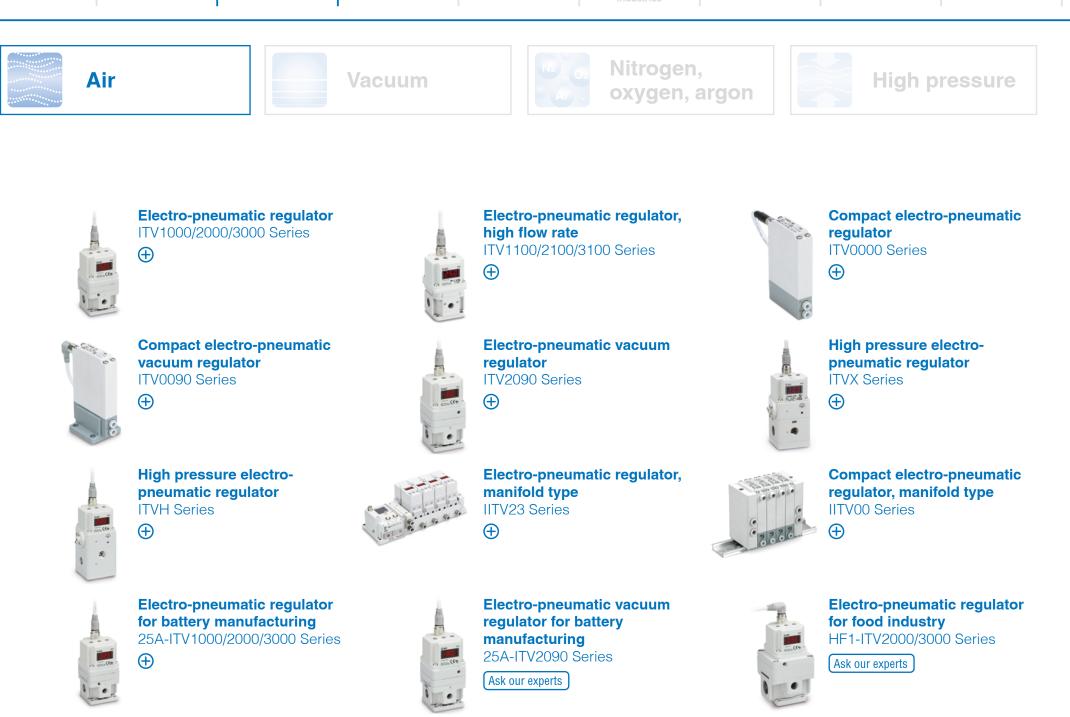


Fluid

Select your fluid and we will show you the full range of solutions we have available.









Air





Nitrogen, oxygen, argon







Compact electro-pneumatic vacuum regulator ITV0090 Series \oplus



Electro-pneumatic vacuum regulator ITV2090 Series \oplus



Electro-pneumatic vacuum regulator for battery manufacturing 25A-ITV2090 Series





Fluid

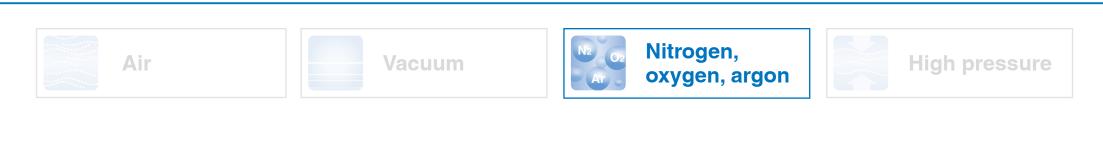
Applications &

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Selected part numbers

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High pressure electropneumatic regulator ITVX Series

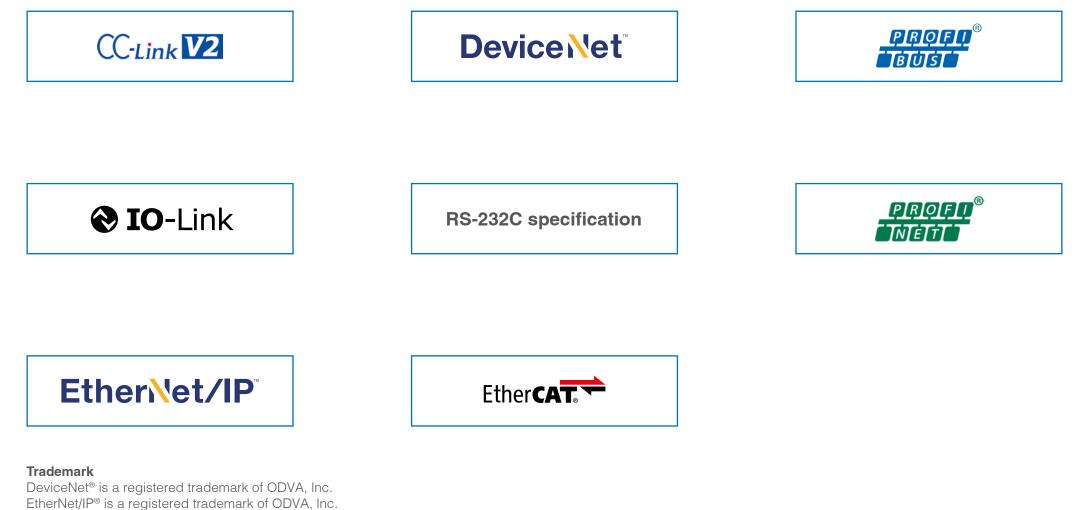




BC

Communication model

Select the communication option that best suits your needs and we will show you the full range of solutions we have available.



EtherCAT[®] is registered trademark and patented technology,licensed by Beckhoff Automation GmbH, Germany.















Trademark

DeviceNet® is a registered trademark of ODVA, Inc.





































Electro-pneumatic regulator, manifold type IITV23 Series 🕀







Electro-pneumatic regulator, manifold type IITV23 Series 🕀

Trademark

EtherNet/IP® is a registered trademark of ODVA, Inc.







Electro-pneumatic regulator, manifold type IITV23 Series 🕀

Trademark

EtherCAT[®] is registered trademark and patented technology,licensed by Beckhoff Automation GmbH, Germany.



Input signal

Select the input signal option that best suits your needs and we will show you the full range of solutions we have available.

Analogue current

Analogue voltage

4 points preset input

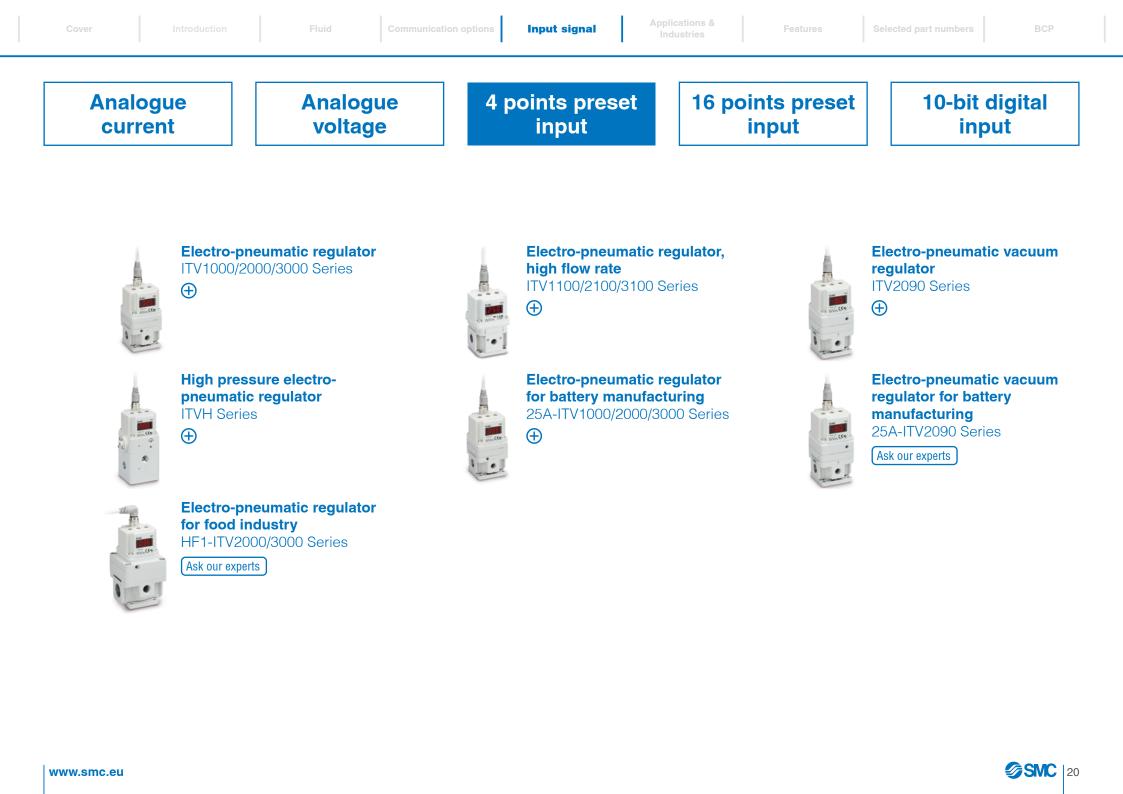
16 points preset input

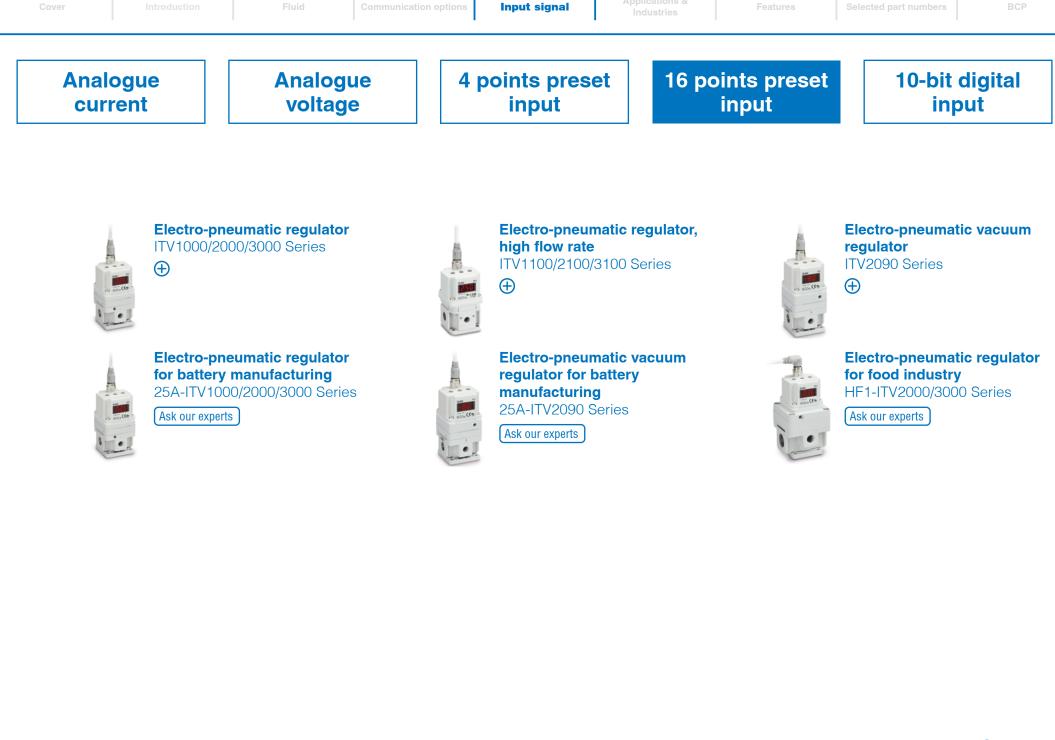
10-bit digital input











Cover Introduction	Fluid Communic		plications & Features Se	elected part numbers BCP
Analogue current	Analogue voltage	4 points preset input	16 points preset input	10-bit digital input
	neumatic regulator 000/3000 Series	Electro-pneumatic v regulator ITV2090 Series ⊕	acuum	



printing

Applications & Industries

Find your industry and discover our offer.



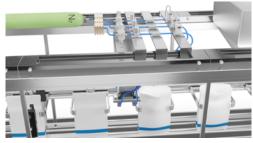
Tension control in



Laser machining

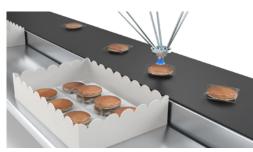


Beverage



Packaging





Battery manufacturing Food



Semiconductor



Automotive welding



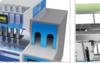
Local pressure adjustment in general automation







Laser machining Beverage





Battery











Automotive welding

Local pressure

Tension control in printing

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Electro-pneumatic regulator ITV1000/2000/3000 Series



High pressure electropneumatic regulator **ITVH Series**



Packaging

Electro-pneumatic regulator, high flow rate ITV1100/2100/3100 Series \oplus



Electro-pneumatic regulator, manifold type IITV23 Series



Compact electro-pneumatic regulator, manifold type IITV00 Series \oplus

Compact electro-pneumatic

regulator

 \oplus

ITV0000 Series

















Beverage

Packaging

Battery manufacturing

Food

Automotive welding

Local pressure adjustment in general automation

Laser machining



High pressure electropneumatic regulator **ITVX Series**



Applications & Industries



Beverage

Only for applications where the fluid does not come into direct contact with the beverage.



Electro-pneumatic regulator ITV1000/2000/3000 Series

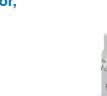
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Electro-pneumatic regulator, manifold type IITV23 Series \oplus



Electro-pneumatic regulator, high flow rate ITV1100/2100/3100 Series \oplus



High pressure electropneumatic regulator



ITVH Series



SMC | 26

regulator

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ITV0000 Series





Electro-pneumatic regulator

Compact electro-pneumatic

vacuum regulator

ITV0090 Series

ITV1000/2000/3000 Series

Tension control Laser machining Beverage

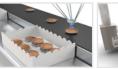
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Battery







Compact electro-pneumatic

Automotive welding

Local pressure

Packaging



Electro-pneumatic regulator, high flow rate ITV1100/2100/3100 Series \oplus

Electro-pneumatic vacuum regulator ITV2090 Series \oplus



Electro-pneumatic regulator, manifold type IITV23 Series \oplus



Compact electro-pneumatic regulator, manifold type **IITV00 Series** \oplus



High pressure electropneumatic regulator **ITVH Series** \oplus





Communication options





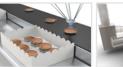
Tension control Laser machining Beverage

Packaging



Battery manufacturing









Automotive welding

Local pressure adjustment automation



Electro-pneumatic vacuum regulator for battery manufacturing 25A-ITV2090 Series



Electro-pneumatic regulator for battery manufacturing 25A-ITV1000/2000/3000 Series \oplus







Only for applications where the fluid does not come into direct contact with the beverage.



Electro-pneumatic regulator



ITV1000 Series



Electro-pneumatic regulator for food industry HF1-ITV2000/3000 Series Ask our experts













Packaging



Battery manufacturing



Food







Local pressure adjustment in general automation

Automotive welding



High pressure electropneumatic regulator ITVH Series \oplus











Battery manufacturing



Food





Automotive

welding



Local pressure adjustment in general automation

Compact electro-pneumatic



Tension control Laser machining Beverage

Electro-pneumatic regulator ITV1000/2000/3000 Series \oplus



Compact electro-pneumatic vacuum regulator ITV0090 Series

Electro-pneumatic regulator, manifold type IITV23 Series \oplus



Electro-pneumatic regulator, high flow rate ITV1100/2100/3100 Series \oplus

Electro-pneumatic vacuum regulator ITV2090 Series \oplus



Compact electro-pneumatic regulator, manifold type **IITV00 Series** \oplus





regulator

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ITV0000 Series



SMC |32

Features

Look through the different features of our electro-pneumatic regulators' range and select the ones that fullfill your requirements.

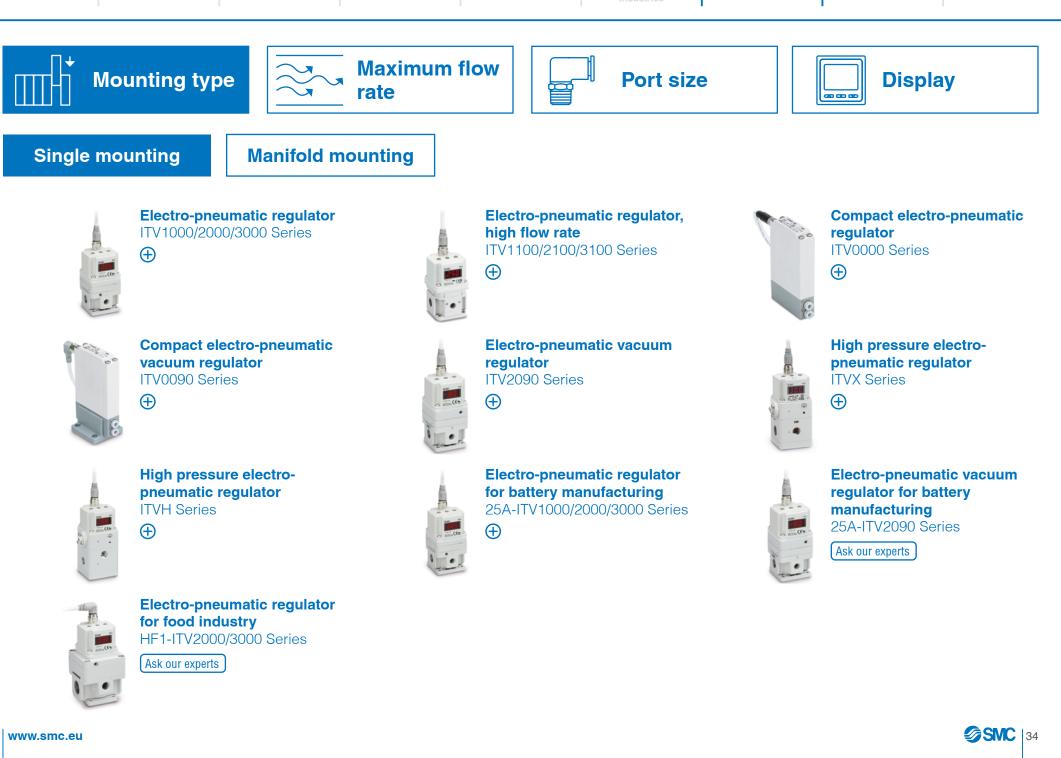




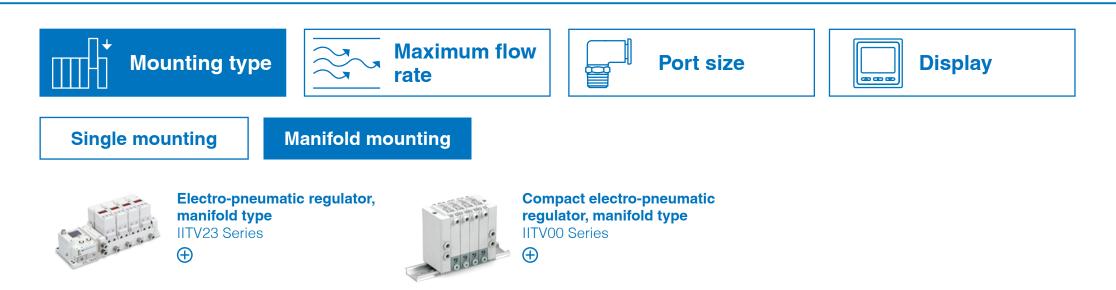








Features









Maximum flow rate



Port size



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Electro-pneumatic regulator ITV1000/2000/3000 Series

ITV1000: 200 I/min (ANR) ITV2000: 1500 l/min (ANR) ITV3000: 4000 I/min (ANR)



Compact electro-pneumatic vacuum regulator **ITV0090 Series**

4 I/min (ANR)



High pressure electropneumatic regulator **ITVH Series**

3000 I/min (ANR)



Electro-pneumatic regulator for battery manufacturing 25A-ITV1000/2000/3000 Series

25A-ITV1000: 200 I/min (ANR) 25A-ITV2000: 1500 l/min (ANR) 25A-ITV3000: 4000 I/min (ANR)





ITV1100: 800 I/min (ANR) ITV2100: 2190 I/min (ANR) ITV3100: 4400 l/min (ANR)

Electro-pneumatic vacuum regulator **ITV2090 Series** \oplus

132 l/min (ANR)

Electro-pneumatic regulator, manifold type **IITV23 Series**

1500 l/min (ANR)

 \oplus



Ask our experts 132 l/min (ANR)



Compact electro-pneumatic regulator **ITV0000 Series** \oplus 6 l/min (ANR)



High pressure electropneumatic regulator **ITVX** Series \oplus 3000 l/min (ANR)



Compact electro-pneumatic regulator, manifold type **IITV00 Series** \oplus

6 l/min (ANR)



Electro-pneumatic regulator for food industry HF1-ITV2000/3000 Series

Ask our experts HF1-ITV2000: 1500 I/min (ANR) HF1-ITV3000: 4000 I/min (ANR)



Features

BC





Maximum flow rate



Port size





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Electro-pneumatic regulator ITV1000/2000/3000 Series

ITV1000: 1/8, 1/4 ITV2000: 1/4, 3/8 ITV3000: 1/4, 3/8, 1/2



Compact electro-pneumatic vacuum regulator ITV0090 Series ↔

Ø 4, Ø 5/32", 1/4



High pressure electropneumatic regulator ITVH Series

⊕1/4, 3/8

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Electro-pneumatic regulator for battery manufacturing 25A-ITV1000/2000/3000 Series

25A-ITV1000: 1/4 25A ITV2000: 1/4, 3/8 25A ITV3000: 1/4, 3/8, 1/2



Electro-pneumatic regulator, high flow rate ITV1100/2100/3100 Series ↔

ITV1100: 1/4 ITV2100: 1/4, 3/8 ITV3100: 1/4, 3/8, 1/2

Electro-pneumatic vacuum regulator ITV2090 Series

1/4



Hodular (direct output type Ø 10)

Electro-pneumatic vacuum regulator for battery manufacturing 25A-ITV2090 Series

Ask our experts

1/4



Compact electro-pneumatic regulator ITV0000 Series ⊕ Ø 4, Ø 5/32"



High pressure electropneumatic regulator ITVX Series ⊕ 3/8

Compact electro-pneumatic regulator, manifold type IITV00 Series

Ø 4, Ø 5/32", Ø 6 (only sup. port)



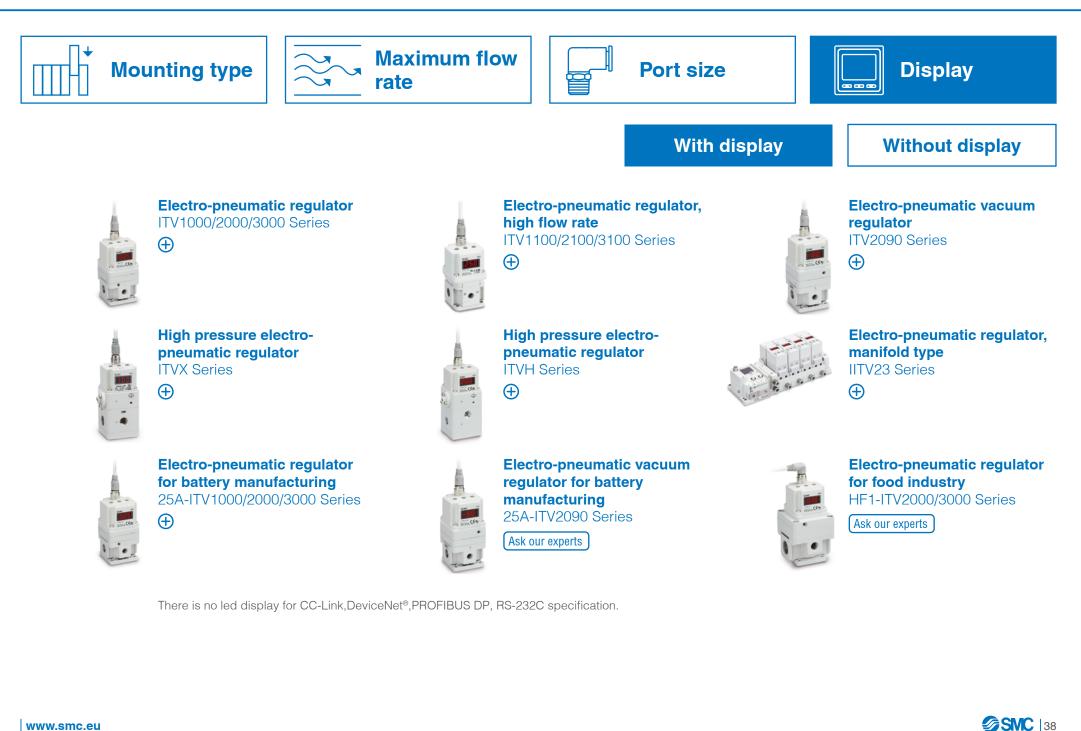
Electro-pneumatic regulator for food industry HF1-ITV2000/3000 Series

Ask our experts

HF1-ITV2000: 1/4, 3/8 HF1-ITV3000: 1/4, 3/8, 1/2









Features





Selected part numbers



Electro-pneumatic regulator ITV1000/2000/3000 Series

- Applicable fluid: air
- Max. flow rate: 4000 I/min (ANR)

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- Enclosure: IP65
- Digital pressure display.

Part number	Set pressure [MPa]	Power voltage [VDC]	Input signal	Monitor output	Thread type	Port size	Pressure display unit
ITV1030-31F1N3			Voltage type 0 to 10 VDC	Voltage type 1 to 5 VDC			bar
ITV1030-01F1N	0.005 to 0.5		Current type 4 to 20 mADC (Sink type)	vollage type 1 to 5 vDC			MPa
ITV1030-ILF1N3			IO-Link	—		1/8	bar
ITV1050-31F1N3			Voltage type 0 to 10 VDC	Voltage type 1 to 5 VDC			Dai
ITV1050-01F1N	0.005 to 0.9		Current type 4 to 20 mADC (Sink type)				MPa
ITV1050-ILF1N3			IO-Link	—	G		bar
ITV2030-31F2N			Voltage type 0 to 10 VDC	Voltage type 1 to 5 VDC		1/4	MPa
ITV2030-01F2N3	0.005 to 0.5	24 ±10 %	Current type 4 to 20 mADC (Sink type)				bar
ITV2030-ILF2N3			IO-Link	—			Dar
ITV2050-31F2N			Voltage type 0 to 10 VDC	Valtage type 1 to 5 VDC			MPa
ITV2050-01F2N3			Current type 4 to 20 mADC (Sink type)	Voltage type 1 to 5 VDC			bar
ITV2050-ILF2N3	0.005 to 0.9		IO-Link	—			Dar
ITV3050-31F3N	0.005 10 0.9		Voltage type 0 to 10 VDC	Valtage type 1 to 5 VDC			MPa
ITV3050-01F3N3			Current type 4 to 20 mADC (Sink type)	Voltage type 1 to 5 VDC		3/8	bar
ITV3050-ILF3N3			IO-Link	_			Dal



Electro-pneumatic regulator, high flow rate ITV1100/2100/3100 Series \bigcirc

- Applicable fluid: air

- Max. flow rate: 4400 l/min (ANR)
- Enclosure: IP65
- Digital pressure display.

Part number	Set pressure [MPa]	Power voltage [VDC]	Input signal	Monitor output	Thread type	Port size	Pressure display unit				
ITV1130-01F2N	0.005 to 0.5		Current type 4 to 20 mADC (Sink type)				MPa				
ITV1130-31F2N3	0.003 10 0.5		Voltage type 0 to 10 VDC	Analogue output 1 to 5 VDC		1/4	bar				
ITV1150-31F2N	0.005 to 0.9						MPa				
ITV2130-03F3N3			Current type 4 to 20 mADC (Sink type)	Switch output/PNP output		3/8					
ITV2130-31F2N3	0.005 to 0.5	0.005 to 0.5	N3 0.005 to 0.5		Valtage type 0 to 10 VDC	An also was a short of the E		1/4			
ITV2130-31F3N3			Voltage type 0 to 10 VDC	Analogue output 1 to 5 VDC	G		bar				
ITV2150-01F3N3		24 ±10 %	Current type 4 to 20 mADC (Sink type)			3/8					
ITV2150-03F3N3	0.005 1.00	0.005 to 0.0		N3 0.005 to 0.9		24 ±10 %	Current type 4 to 20 mADC (Sink type)	Switch output/PNP output	G	3/0	
ITV2150-31F3N	0.005 10 0.9						MPa				
ITV2150-31F2N3			Voltage type 0 to 10 VDC			1/4					
ITV3130-01F4N3	0.005 to 0.5			Analogue output 1 to 5 VDC							
ITV3150-01F4N3	0.005 to 0.9		Current type 4 to 20 mADC (Sink type)	VDO		1/0	bar				
ITV3150-31F4N3						1/2					
ITV3150-33F4N3			Voltage type 0 to 10 VDC	Switch output/PNP output							



Cover	Introduction	Fluid	Communication options	Input signal	Applications & Industries	Features	Selected part numbers	BCP

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Compact electropneumatic regulator ITV0000 Series \oplus

Part number	Set pressure [MPa]	Power voltage [VDC]	Input signal	Monitor output	Port size	
ITV0030-0N	0.001 to 0.5		Current type 4 to 20 mADC (Sink type)			
ITV0050-0N	0.001 to 0.9	04 . 10 %	Current type 4 to 20 mADC (Sink type)	Voltage type 1 to 5 VDC	Ø 4	
ITV0030-3N	0.001 to 0.5	24 ±10 %				
ITV0050-3N	0.001 to 0.9		Voltage type 0 to 10 VDC			

- Applicable fluid: air
- Max. flow rate: 6 l/min (ANR)
- Enclosure: equivalent to IP65.

Compact electro- pneumatic vacuum	Part number	Set pressure [kPa]	Power voltage [VDC]	Input signal	Monitor output	Port size
regulator	ITV0090-0N	1 to 100	04 + 10 %	Current type 4 to 20 mADC (Sink type)	Voltage type 1 to 5 VDC	Ø 4
ITV0090 Series	ITV0090-3N	-1 to -100 24 ±10 %		Voltage type 0 to 10 VDC	vollage type 1 to 5 vDC	Ø 4

- Applicable fluid: air
- Max. flow rate: 4 l/min (ANR)

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- Enclosure: equivalent to IP65.



Selected part

numbers



Electro-pneumatic vacuum regulator ITV2090 Series \oplus

Part number	Set pressure [kPa]	Power voltage [VDC]	Input signal	Monitor output	Thread type	Port size	Pressure display unit
ITV2090-31F2N5			Voltage type 0 to 10 VDC	Voltage type 1 to 5 VDC	G	1/4	kPa
ITV2090-01F2N5	-1.3 to -80	24 ±10 %	Current type 4 to 20 mADC (Sink type)				
ITV2090-ILF2N5			IO-Link	—			

- Applicable fluid: air
- Max. flow rate: 132 l/min (ANR)
- Enclosure: IP65
- Digital pressure display.



High pressure electropneumatic regulator **ITVX Series** \oplus

Part number	Set pressure [MPa]	Power voltage [VDC]	Input signal	Monitor output	Thread type	Port size	Pressure display unit
ITVX2030-01F3N			Current type 4 to 20 mADC (Sink type)	Voltage type 1 to 5 VDC	G	3/8	MPa
ITVX2030-31F3N	0.01 to 3.0	24 ±10 %	Voltage type 0 to 10 VDC				
ITVX2030-01F3N3	0.01 to 3.0	24 ± 10 %	Current type 4 to 20 mADC (Sink type)				h su
ITVX2030-31F3N3			Voltage type 0 to 10 VDC				bar

- Applicable fluid: air, N2, O2, Ar

- Max. flow rate: 3000 I/min (ANR)

- Enclosure: IP65
- Digital pressure display.



Selected part numbers



- High pressure electropneumatic regulator **ITVH Series** \oplus
- Applicable fluid: air
- Max. flow rate: 3000 l/min
- Enclosure: IP65
- Digital pressure display
- Repeatability: ±1 % F.S. or less.

Part number	Set pressure [MPa]	Power voltage [VDC]	Input signal	Monitor output	Thread type	Port size	Pressure display unit
ITVH2020-01F2N			Current type 4 to 20 mADC (Sink type)	Voltage type 1 to 5 VDC	G		MPa
ITVH2020-31F2N			Voltage type 0 to 10 VDC			1/4	MPa
ITVH2020-01F2N3			Current type 4 to 20 mADC (Sink type)				bar
ITVH2020-31F2N3	0.2 to 2.0	24 ±10 %	Voltage type 0 to 10 VDC				
ITVH2020-01F3N	0.2 10 2.0	24 ± 10 %	Current type 4 to 20 mADC (Sink type)			3/8	MD
ITVH2020-31F3N			Voltage type 0 to 10 VDC				MPa
ITVH2020-01F3N3			Current type 4 to 20 mADC (Sink type)				har
ITVH2020-31F3N3			Voltage type 0 to 10 VDC				bar



Electro-pneumatic regulator, manifold type **IITV23 Series** \oplus

- Applicable fluid: air
- Max. flow rate: approx. 1500 l/min (ANR)
- Enclosure: IP65
- Digital pressure display
- Integrated SI unit compatible with PROFINET, EtherNet/IP®, EtherCAT®
- Up to 4 regulators
- Up to 8 I/O units.

Manifold

Part number	End plate	I/O unit stations	Number of electro-pneumatic regulator ¹⁾	P, E port entry	Thread type	Mounting
IITV23-S6F4-2F	M12 power supply connector IN/OUT, A-coded, pin	None	2 stations	Both sides, built-in silencer	G	Direct mounting
IITV23-S6F4-3F			3 stations			
IITV23-S6F4-4F	arrangement 1		4 stations			
IITV23-S6F5-2F	M12 power supply connector		2 stations			
IITV23-S6F5-3F	IN/OUT, A-coded, pin		3 stations			
IITV23-S6F5-4F	arrangement 2		4 stations			

1) The electro-pneumatic regulators must be ordered separately and will come fully assembled.

Single unit for manifold

Part number	Pressure range [MPa]	Pressure display unit		
ITV2340-23	0 to 0.7	bar		
ITV2340-2	0100.7	MPa		
ITV2350-23	0 to 0.9	bar		
ITV2350-2	0 10 0.9	MPa		



ers



Compact electropneumatic regulator, manifold type IITV00 Series

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- Applicable fluid: air
- Max. flow rate: 6 l/min (ANR)
- Enclosure: equivalent to IP65
- Up to 10 regulators.

Manifold

Part number	End plate	I/O unit stations	
IITV00-02		2 stations	
IITV00-03	Ø6 (Light grey)	3 stations	
IITV00-04		4 stations	

Single unit for manifold

Part number Pressure range		Input signal		
ITV0030-0MN	0.001 to 0.5 MPa	Current type 4 to 20 mADC (sink type)		
ITV0050-0MN	0.001 to 0.9 MPa	Current type 4 to 20 mADC (sink type)		
ITV0030-3MN	0.001 to 0.5 MPa	Voltage type 0 to 10 VDC		
ITV0050-3MN	0.001 to 0.9 MPa	vollage type 0 to 10 VDC		
ITV0090-0MN	1 to 100 kDo	Current type 4 to 20 mADC (sink type)		
ITV0090-3MN	-1 to 100 kPa	Voltage type 0 to 10 VDC		



Electro-pneumatic regulator for battery manufacturing 25A-ITV1000/2000/3000 Series \bigcirc

- Copper-free wetted parts
- Applicable fluid: air
- Max. flow rate: 4000 I/min (ANR)
- Enclosure: IP65
- Digital pressure display.

Part number	Set pressure [MPa]	Power voltage [VDC]	Input signal	Monitor output	Thread type	Port size	Pressure display unit
25A-ITV1030-31F1N3	0.005 to 0.5		Current type 4 to 20 mADC (Sink type)	Voltage type 1 to 5 VDC	G	1/8	bar
25A-ITV1030-01F1N	0.005 10 0.5		Voltage type 0 to 10 VDC				MPa
25A-ITV1050-31F1N3	0.005 to 0.9		Current type 4 to 20 mADC (Sink type)				bar
25A-ITV1050-01F1N	0.005 10 0.9		Voltage type 0 to 10 VDC				MPa
25A-ITV2030-31F2N	0.005 to 0.5	5 24 ±10 %	Current type 4 to 20 mADC (Sink type)			1/4	MPa
25A-ITV2030-01F2N3	0.005 10 0.5	24 ±10 %	Voltage type 0 to 10 VDC				bar
25A-ITV2050-31F2N			Current type 4 to 20 mADC (Sink type)				MPa
25A-ITV2050-01F2N3	0.005 to 0.9	0.005 to 0.9	Voltage type 0 to 10 VDC				bar
25A-ITV3050-31F3N			Current type 4 to 20 mADC (Sink type)			3/8	MPa
25A-ITV3050-01F3N3			Voltage type 0 to 10 VDC				bar



Set pressure Power voltage

numbers



Electro-pneumatic vacuum regulator for battery manufacturin 25A-ITV2090 Series

Ask our experts

or ing	Part number	Set pressure [kPa]	Power voltage [VDC]	Input signal	Monitor output	Thread type	Port size	Pressure display unit
	ITV2090-31F2N5	-1.3 to -80	24 ±10 %	Voltage type 0 to 10 VDC	Voltage type 1 to 5 VDC	G	1/4	kPa
	ITV2090-01F2N5			Current type 4 to 20 mADC (Sink type)				

- Copper-free wetted parts

- Applicable fluid: air
- Max. flow rate: 132 l/min (ANR)
- Enclosure: IP65
- Digital pressure display.



Electro-pneumatic regulator for food industry HF1-ITV2000/3000 Series Ask our experts

Part number	[MPa]	[VDC]	Input signal	Monitor output	Thread type	Port size	display unit
HF1-ITV2030-31F2N	0.005 to 0.5		Current type 4 to 20 mADC (Sink type)	Voltage type 1 to 5 VDC	G	1/4	MPa
HF1-ITV2030-01F2N3	0.003 10 0.3		Voltage type 0 to 10 VDC				bar
HF1-ITV2050-31F2N		24 ±10 %	Current type 4 to 20 mADC (Sink type)				MPa
HF1-ITV2050-01F2N3	0.005 to 0.0		Voltage type 0 to 10 VDC				bar
HF1-ITV3050-31F3N	0.005 10 0.9		Current type 4 to 20 mADC (Sink type)				MPa
HF1-ITV3050-01F3N3			Voltage type 0 to 10 VDC				bar

- Grease for food processing equipment (certified by NSF-H1) for fluid contact parts
- Applicable fluid: air
- Max. flow rate: 4000 l/min (ANR)
- Enclosure: IP65
- Digital pressure display.



Pressure

BCP

SMC Business Continuity Plan _____

Discover more on SMC Business Continuity Plan

Sustainable growth also means ensuring uninterrupted operations

We are committed to ensuring that SMC is prepared for any emergency and that our business activities will not stop in the event of such circumstances. SMC aims to fulfil our product supply responsibilities and maintain our customers' trust by contributing to both sustainable growth and the expansion of technological innovations.

SMC, as a comprehensive manufacturer of automatic control equipment that supports automation, is able to promptly provider products that meet our customers' needs anywhere in the world.

Finance BCP

Safe & Solid financial base

In the event of an emergency, SMC can provide a safe and solid financial base (with cash, deposits, and equity capital) that will sufficiently cover the working capital and funds needed to rebuild buildings and the equipment required for business continuity. This is done to provide peace of mind to our customers and workers alike.

Information security BCP

Vital data kept safe

Strengthen information security for protection against computer viruses and cyberattacks, plus the installation of data centres to establish a disaster recovery system. Your information is safe with us.

Sales BCP

Consistent sales support

7,000 sales engineers worldwide ready to recommend the best solution for you.

Over 80 global locations to make sure that wherever you are, we are there too.

Production BCP

Ensure customer order fulfilment

Reliable delivery for you thanks to our 9 global logistic centres and production sites in 38 countries, 10 of which are located in Europe. Moreover, flexibility to rapidly respond to any sudden change in the manufacturing environment.

Aiming to gain your trust Sustainability through reliability

Engineering BCP

Consistent technical support

2,100 engineers at our 5 technical centres around the globe (2 in Europe – Germany and UK).



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